

IMPORTANT SAFETY INFORMATION!

Before using or attempting to use any CGM product, please read and familiarize yourself with the following information. If you have any questions concerning the following information, you may email us your questions at admin@customgearmodifications.com and we will be happy to assist you.



- ELEVATED HUNTING IS INHERENTLY DANGEROUS, AND THE FAILURE TO PRACTICE SAFETY MEASURES AND TO FOLLOW SAFETY GUIDELINES MAY RESULT IN SERIOUS INJURY OR DEATH! YOU ARE RESPONSIBLE FOR YOUR OWN ACTIONS AND DECISIONS.
- Never attempt a climb without understanding how to climb safely and without understanding the risks involved.
- The MAXIMUM GROSS WEIGHT LIMIT for all CGM saddles is 300 lbs including person and gear. Never exceed this weight limit.
- The guidelines herein do not replace the need for climbing instruction by a skilled professional.
- Every user is responsible for their own safety. Failure to ensure one's own safety creates a higher degree of risk of injury or death.
- CGM advises against the use of our products by anyone under the age of 18.
- CGM strongly urges and advises that if anyone under the age of 18 uses CGM products, that they do so ONLY with full supervision by a trained, responsible, and alert adult.
- If you become seriously injured and/or lose consciousness, this saddle
 harness WILL NOT keep you in an upright position unless used in
 conjunction with a chest harness.
- Users must maintain awareness of the age and relative wear of their
 equipment, inspecting all equipment thoroughly before and after each
 use. Users are discouraged from using any previously owned
 equipment that they are not familiar with the service life of said
 equipment because the user will have no way of knowing whether the
 equipment has experienced any safety critical stress during its service
 life before it came into their possession.
- Users should immediately retire and discontinue use of any
 equipment that has sustained any critical stress such as from a fall, fall
 arrest, or from any critical impact even if the equipment appears
 unharmed since it may be difficult to ascertain whether the safety of
 said equipment has been compromised as a result of stress exposure.
- NEVER use anyCGM product without reading and fully understanding all safety warnings, guidelines, instructions, and relevant best practices as it pertains to the safe operation and use of the equipment.
- Always make sure that you have familiarized yourself with how to use the equipment, and always make sure that you have spent adequate time practicing with the equipment at ground level before you attempt to use it at elevation. Before attempting a climb, Always ensure that you are fully confident in the safety of the equipment and that you are fully confident in your ability to safely climb. This includes making sure that you have spent adequate time practicing in low light conditions so that you are prepared for a real-world scenario.
- Users are advised to always be equipped with a hands-free light source such as a headlamp for use in low-light conditions.

- Never use any product that is not climbing rated when climbing.
 The use of ropes, carabiners, and other safety-critical equipment that are not rated for climbing could result in serious bodily injury or death.
- Always read and understand the instructions and safety guidelines for any ropes, devices, climbing methods or platforms that are being used in conjunction with CGM products.
- Never ascend or descend a tree without being connected securely to the tree at all times and without using the appropriate safety equipment in accordance with its intended use.
- Never rely on any platforms, climbing methods, or other equipment to safely support your weight without being securely connected to the tree with both your tether and lineman ropes.
- Never remove your lineman rope for any reason while climbing until you have safely reached your desired hunting height and until you are securely and safely connected to the tree with your tether rope.
- Never allow slack in your tether or lineman ropes. Allowing slack in your ropes substantially increases your risk of serious injury and death.
- Always ensure that your lineman rope is above waist level. Never
 position your waist higher than where your lineman rope
 connects to the tree. Always keep your waist below where your
 lineman rope connects to the tree. If your lineman rope ever becomes
 positioned below waist level on the tree, the efficacy of your lineman
 rope becomes severely reduced and this increases your risk of serious
 injury or death.
- Never climb above your tree tether. This allows for slack in your tether, and slack in your tether is very dangerous and could result in serious injury or death. Never allow slack in your tether.
- Never use any tree tether, lineman rope, or adjustable bridge without a stopper knot being securely tied in the free end of any such rope or rope assembly. Any rope whereon a friction hitch or other form of secondary rope or device is attached must have a stopper knot securely fashioned in it to prevent said hitches and devices from slipping off of the main tether, lineman, bridge, or other ropes. Always inspect each and every required stopper knot before and after each use to ensure that each device is safe to use. Never rely on any equipment that you have not inspected before using it.
- Never exceed the gross weight limit of any CGM product. The
 gross weight includes your body weight, the combined weight of
 all equipment, and the weight of any items that you may bring
 with you on your climb. If you exceed the weight limit of any
 device, your risk of serious injury or death is significantly and
 dangerously increased. It is VERY unsafe and risky to exceed any
 weight limits.
- The accessory connection system (molle system) on all CGM saddles is designed to allow the user to hang/affix accessories to their saddle.
 Never use the molle system to support your body weight. Never clip to the molle with your tether rope or lineman rope. The molle system WILL NOT support your body weight safely.
- Never use any CGM products for anything other than their intended purpose.
- Each CGM product should never be used by more than one person at a time
- Never use any ropes or rope assemblies for any purpose other than their intended purpose..
- You should only use CGM products if you are in good overall health. Persons using our products should have no fear of heights where such fear may impair their ability to operate safely. If you are prone to fainting, and/or if you have symptoms or indications of fainting, and/or if you have difficulty staying conscious at all times, then you should NOT use CGM products. Persons who may experience seizures, vertigo, or who may experience any health-related events that inhibit their ability to safely use any

- Never use a saddle, platform, or any other CGM equipment if you are not feeling well, if you are dizzy or nauseous, or if you suffer from a prior medical condition such as a heart condition, joints that seize, or if you are not well-rested, etc.
- Users of any CGM product are strongly advised to thoroughly and completely inspect all products and equipment before each and every use. Retire and discontinue using any product wherein you find cuts, abrasions, fraying, tears, stretching, decomposure, rips, holes, burns, runs, cracks, bulges, dry-rot, chemical or corrosive damage, or where this is any indication that the product has experienced any stress or degradation.
- Do not attempt to repair any products that have become damaged. If you attempt to repair any items, you accept full responsibility for the safety of said items.
- To ensure safety, users of CGM products are STRONGLY advised to inspect each and every component of their system completely before each and every use. This includes but is not limited to the inspection of the saddle, buckles, belts, ropes, carabiners, knots, splices, and any accessories or tools used. If you find any damage whatsoever, you should immediately retire the affected product and discontinue using it.
- Any products that have been involved in a fall or that have been shock-loaded in any way should be retired immediately, you should discontinue using said products, and you should assume that they are no longer safe or suitable for use.
- Ultraviolet light radiation (usually from sunlight) can degrade materials over time. If your product becomes faded or discolored, retire the product immediately and discontinue use of the product.
- Ozone, a highly reactive and oxidative form of oxygen gas, can damage and/or degrade materials. Never allow any CGM product to be exposed to any elevated concentrations of ozone. There are products/devices that exist that generate ozone within an enclosed space that facilitate the removal of odors. However, you should never use these ozone producing products on any CGM product or on any safety-critical piece of equipment. If any of your CGM products have been exposed to ozone gas, you should immediately discontinue use of said products.
- Practice situational awareness. Never allow any ropes, harnesses, or other devices to be placed around your neck.
- Never attempt to secure yourself or your equipment to a dead or dying tree or tree branch. Always make sure that whatever part of a tree you secure yourself to is fully capable of supporting your weight. If you see any signs of rotting, decay, dead or dying branches, leaves, or any signs of degradation, do not attempt to secure yourself to said compromised tree. Always visually inspect every tree that you attempt to climb and make sure that you have mentally planned and/or mapped out your ascent before you begin climbing and that you are aware of and avoid any potential risks or safety hazards that may be involved with any climb or ascent. It is your responsibility to determine whether a tree is safe to climb.
- Never attempt to use CGM equipment on dead or dying, leaning, or diseased trees or on trees with loose bark.
- Never rely on a tree branch to support your weight.
- Never use CGM products under the influence of alcohol, drugs, prescription medication, or any substance which may impair your ability to exercise good judgement and to remain safe, alert, and attentive. If you are under the influence of any substance that

- impairs your abilities in any way, then it is not safe for you to attempt to climb.
- Never secure or use a CGM product in any way that places stress or that causes discomfort to your back, neck, or any other part of your body. If you feel pain or discomfort of any kind, you should immediately discontinue use of said products.
- ALWAYS STAY SECURELY CONNECTED TO THE TREE AT ALL TIMES. NEVER LET GO OF THE TREE UNTIL YOUR CONNECTIONS ARE SAFE AND SECURE. DO NOT TAKE ANY UNNECESSARY RISKS.
- By using your CGM products, you accept all responsibilities, risks, and liabilities associated with the use of said products. By virtue of using or placing your CGM product(s) into service, you agree to take full responsibility for the safety and efficacy of said products and/or equipment. You also agree that you will inspect the products, and if you find that you cannot safely place the said products into service, you agree that you will not use the products. By taking possession of this product, you fully agree to these terms and conditions.
- Never attempt to hunt at elevation during an electrical storm or when lightning may strike in your location or nearby.
- Avoid climbing during inclement weather and during wet and/or icy conditions. Attempting to climb during inclement weather increases the risk of serious injury and death.
- Secure grounded equipment only after you are secure in your saddle and connected safely to the tree with your tether.
 Firearms must be pulled up unloaded with the chamber open and with the muzzle down for safety.
- It is important to wear the correct size saddle and to use the correct equipment. Before hunting at elevation, try your saddle out at ground level or in a safe place to make sure that the fit is correct and comfortable.
 - DATE OF EXPIRY: ALL CGM SADDLES HAVE AN EXPIRATION DATE! EVERY CGM SADDLE INCLUDES A SEWN ON WARNING LABEL WHICH INCLUDES THE DATE IT WAS MANUFACTURED AND ITS SIZE. NEVER USE A CGM SADDLE THAT IS MORE THAN 5

YEARS OLD.

Certain factors such as frequent use, UV radiation, temperature
extremes, heat exposure, chemical exposure, etc may shorten the
service life of your CGM products. It is important to always inspect your
equipment to ensure that it is safe to use before each and every use. If
you determine that your equipment can no longer be used safely,
please discontinue use immediately.

IMPORTANT INFORMATION ON ROPE USE



THE IMPROPER USE OF ROPE, OR THE USE OF THE WRONG TYPE OF ROPE MAY BE DANGEROUS AND COULD LEAD TO SERIOUS INJURY OR DEATH

- Never overload a rope.
- Never shock load a rope.
- NEVER use rope in applications that exceed the heat rating of the rope.
- Always use the correct size of rope.
- Always refer to your climbing device manufacturers instructions, warnings, load ratings and rope diameter limitations.
- NEVER allow your ropes to come into contact with chemicals that may degrade the integrity of the rope or shorten the rope's service life.
- It is the responsibility of the user to use rope in a safe manner.
- ALL ROPES AND CARABINERS SHOULD NOT BE USED FOR MORE THAN 2 YEARS. NEVER USE ROPES OR CARABINERS THAT ARE MORE THAN 2 YEARS OLD
- Due to the wide range of rope uses, rope conditions, a variety of factors affecting rope behavior, and the degree to life and property involved, it is not realistic to make specific recommendations concerning the exact loads any given rope can handle.
- It is the user's responsibility to fully understand the safe use and operation of the rope being used for any specific or general purpose.
- The user needs to be aware of all factors including but not limited to environmental, load, and a host of other variable factors that may present themselves as they affect the safe use of rope.
 Failure to do so may result in severe injury or death.
- The user of rope assumes all risks.
- Any safety training or skill training required for the safe use of rope is the sole responsibility of the user of any rope. All users are encouraged to educate themselves on the safe use of rope.
- rope.

SPECIAL NOTE FOR ROPES USED IN ELEVATED HUNTING



WARNING - DANGER



- Operating safely at height for hunting requires specific training.
- NEVER attempt this activity without training and guidance by an experienced professional in the industry.
- You must know and understand the effects of static and dynamic loading on the main safety line as well as all ropes and cords being used.
- Always be sure to properly tie and set all knots and connections to your fall arrest and safety gear.
- FAILURE TO DO SO COULD RESULT IN SERIOUS INJURY OR DEATH

THE IMPORTANCE OF PRACTICE

 All users are encouraged to get adequate practice time in with your equipment at ground level and in a safe and controlled environment. It is recommended that users practice a minimum of 5 times during the day and at least 2 times in low-light conditions before using the equipment on an actual hunt. Never use any CGM product without first practicing in a safe and controlled environment.

HAVE A PLAN AND LET SOMEONE KNOW!!!

- Keep in mind that if your hunting location is unknown to others and communication methods are unavailable to you in the field, you especially must have a plan for recovery and escape. You must also have a safety plan in place if others are aware of your hunting location and whereabouts.
- If you are trapped it is important to keep for your legs moving to prevent blood pooling in your legs. In this scenario, you may push against the tree with your legs and do other forms of leg exercises.
- Depending on your fitness level, different plans and methods of recovery and escape may be necessary.
- Have a personal plan and practice it with another responsible person before leaving the ground.
- Only you can determine the best recovery and escape plan for your situation and you must have a plan for recovery and escape before you leave the ground.
- If you do not have recovery and escape plans or ability, or if you do not have all of the necessary equipment, then you are advised to hunt from ground level.
- If an unforeseen circumstance occurs always remember to stay calm and to not panic. Stay calm and implement your recovery plan.
- Always make sure that someone knows where you are, how long you will be there, when to expect you back, and how to get to you if need be
- Signal devices such as mobile phones, radios, whistles, flares, and/or locator devices must be in your possession at all times and ready to be used if the need arises.
- Never store your saddle or other equipment outdoors when not in use.
 Animals, weather, and a variety of other factors could damage your equipment.

INSTRUCTIONS FOR USE

To don the saddle, step into the saddle, through the bridge and belt.

Secure the belt by grasping the bury with your thumb and forefinger with one hand, and pull the tag end with the other. Once tight, run your thumb ad forefinger along the "bury" to tighten the bury. Adjust the castration band to securely fix the center of the bury. A video is provided for the belt use at

Reach between your legs to secure the leg loops. Attach the leg loops to the loops on either side of the saddle chassis, below the bridge loops. The open end of each G-hook should be facing DOWN. Tighten to secure.

Adjust the bridge as necessary.

CARE AND MAINTENANCE

ONLY hand wash your saddle with a damp cloth. Hang indoors to dry.

Never store your saddle while wet. Allow the saddle to fully dry before storing.

Never store your saddle in temperatures above 120 degrees Fahrenheit or below -40 degrees Fahrenheit.

Do not burn or singe loose threads.

Do not sew components to your saddle.

Keep your saddle out of the elements when not in use.

Keep your saddle away from pets and pests.

Protect your saddle from sharp edges and abrasive materials.